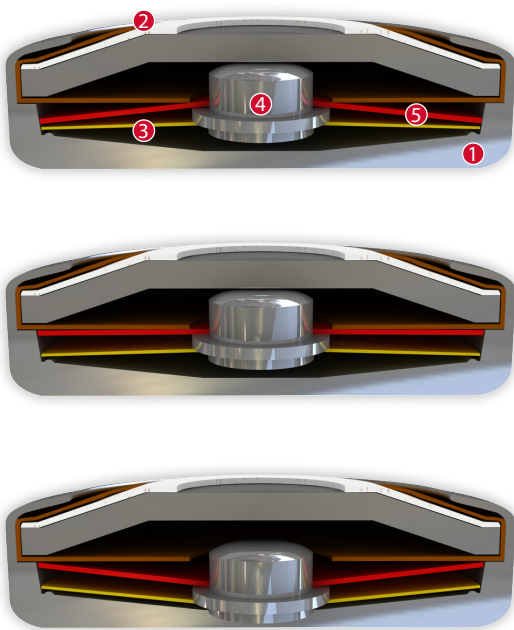


# DATASHEET

## Thermal Protector SF1

### Type series F1



### Construction and function

The switchgear of type series F1 is fixed in a positive lock and is self-aligning between the floor of a conductive housing (1) and a contact cap which is made of steel (2) and insulated from it, and which closes the housing like a button cell. The spring snap-in disc (3) which forms the current transfer element also bears the movable contact (4) and discharges the flow of current and self-heating from the bimetallic disc (5) by exercising consistent, steady contact pressure. The bimetallic disc (5) is held on the one movable contact (4) which sticks out through this without having to be welded or fixed. As such, it can continually work (exposed) and only reacts to the ambient temperature in the device to be protected. When the rated switching temperature is reached, the bimetallic disc (5) snaps into its inverted position and pushes the spring snap-in disc (3) downwards. The contact is abruptly opened and the temperature rise of the device to be protected is disrupted. If the ambient temperature now falls, the bimetallic disc (5) snaps back into its start position when reaching the defined reset temperature and the contact is closed again.

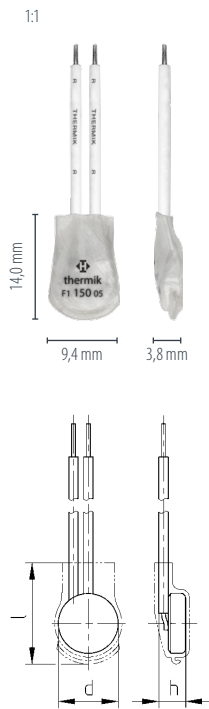


### Features:

Specially flat design	to fit closely built-up circuits
Quick response sensitivity	Featured by small protector mass and the metal-housing
Excellent long term performance	due to instantaneous switching, fine silver contacts, constant contact resistance and to electrically as well as mechanically unstressed bimetallic disc, reproducible switching temperature values
Instantaneous switching	with always constant contact pressure up to the nominal switching point, resulting in low contact stress
Very short bounce times	< 1 ms
Temperature resistance	by use of high temperature resistant materials and components

SF1

Type: Normally closed; resets automatically; with connector cables; with or without epoxy; insulation: Mylar®-Nomex®



Installation height h	from 3,8 mm
Diameter d	9,4 mm
Length of the insulation cap l	14,0 mm

Nominal switching temperature (NST) in 5 °C increments	70 °C - 180 °C	
Tolerance (standard)	±2,5 K / ±5 K	
Reverse switch temperature (RST) below NST (defined RST is possible at the customer's request)	UL VDE	-35 K ±15 K ≥ 35 °C
Installation height	from 3,8 mm	
Diameter	9,4 mm	
Length of the insulation cap	14,0 mm	
Resistance to impregnation *	suitable	
Suitable for installation in protection class	I + II	
Pressure resistance to the switch housing *	150 N	
Standard connection	Lead wire 0,25 mm <sup>2</sup> / AWG22	
Available approvals (please state)	IEC; ENEC; VDE; UL; CSA; CQC	
Operational voltage range AC	up until 500 V AC	
Rated voltage AC	250 V (VDE) 277 V (UL)	
Rated current AC cos φ = 1.0/cycles	2,5 A / 10.000	
Rated current AC cos φ = 0.6/cycles	1,6 A / 10.000	
Rated current AC cos φ = 1.0/cycles	5,0 A / 300	
High voltage resistance	2,0 kV	
Total bounce time	< 1 ms	
Contact resistance (according to MIL-STD. R5757)	≤ 50 mΩ	
Vibration resistance at 10 ... 60 Hz	100 m/s <sup>2</sup>	

Ordering example:



Marking example:



More varieties of the type series F1:

- UM1 – with crimped/soldered connections (incl. customer specific connections)
- PM1 – with plug connections (incl. customer specific connections)
- CM1 – with connector cables; without insulation
- SM1 – with connector cables; insulation: Mylar®-Nomex®
- CF1 – with or without epoxy; without insulation

- [www.thermik.de/data/UM1](http://www.thermik.de/data/UM1)
- [www.thermik.de/data/PM1](http://www.thermik.de/data/PM1)
- [www.thermik.de/data/CM1](http://www.thermik.de/data/CM1)
- [www.thermik.de/data/SM1](http://www.thermik.de/data/SM1)
- [www.thermik.de/data/CF1](http://www.thermik.de/data/CF1)

\*In accordance with the Thermik test. Specifications relating to part applications (on the part of the buyer) which deviate from our standards, are not checked for their capacity to support an application and/or conformity with standards. The responsibility for testing the suitability of Thermik products for such applications falls upon the user. Slight deviations are possible in terms of dimensions/values, depending on the embodiment of the product. We reserve the right to make technical changes in the course of further development. Details concerning certain data, measurement methods, applications, approvals, etc. can be supplied upon request.